



## Cleveland Cliffs Wabush Mine - Case Study

Our Client, Cleveland Cliffs, is a joint owner and operator of the Wabush Mines which includes the Scully Iron Ore Mine near Wabush, Newfoundland, Labrador. The Wabush Mines employee 990 people.

## **Background and Situation:**

- o 2007 production 4.6 million tons representing 13% of Cliffs' NA iron ore production
- Maintenance Cost per Ton at a 75% premium over other Cliffs' NA iron ore facilities (2007 data)
- Maintenance Cost as a % of Operating Costs was 22% higher than at the other NA iron ore facilities (2007 data)

## **Objectives:**

- Support and assist Cleveland-Cliffs in implementing a planning and scheduling effort at their Scully/Wabush facility
- o Standardize a "One-Cliffs" maintenance process in planning & scheduling
- Standardize planning, scheduling, reporting, & metrics
- o Obtain better application of the CMMS (Ellipse) as a maintenance tool
- o Reinforce a culture that believes this is "the right way to do maintenance"

## Results:



